

102-D7 High-speed Nozzle (7 bar)

Acetylene

- Divergent technology (7 Bar cutting oxygen)
- Stainless steel inner tube



Stock #	Thickness (mm)	tip #	Pressure (bar)		Consumption (NI/h)			Cutting speed (mm/min)
			Oxygen	Fuel gas	Cutting O ²	Preheat O ²	Fuel gas	
80221	5	00	7.0	0.2	750	520	470	-750
80222	5-10	0	7.0	0.2	1100	520	470	750-680
80223	10-15	1	7.0	0.2	2500	600	550	680-600
80224	15-30	2	7.0	0.20	3800	600	550	600-500
80225	30-40	3	7.0	0.20	5400	600	550	500-450
80226	40-50	4	7.0	0.2	7300	750	680	450-400
80227	50-100	5	7.0	0.3	10000	860	780	400-260
80228	100-150	6	7.0	0.3	14000	950	860	260-180
80229	150-250	7	7.0	0.3	22000	1330	1210	180-100
80230	250-300	8	7.0	0.4	35000	1600	1450	100-70